

SF/CO

SPLIT

DART AEROSPACE LTD	Work Order:	23529 B
Description: Inner Fwd Saddle	Part Number:	D5953
Drawing: D5953 Rev. A	Qty:	X 2

RF
03.05.15

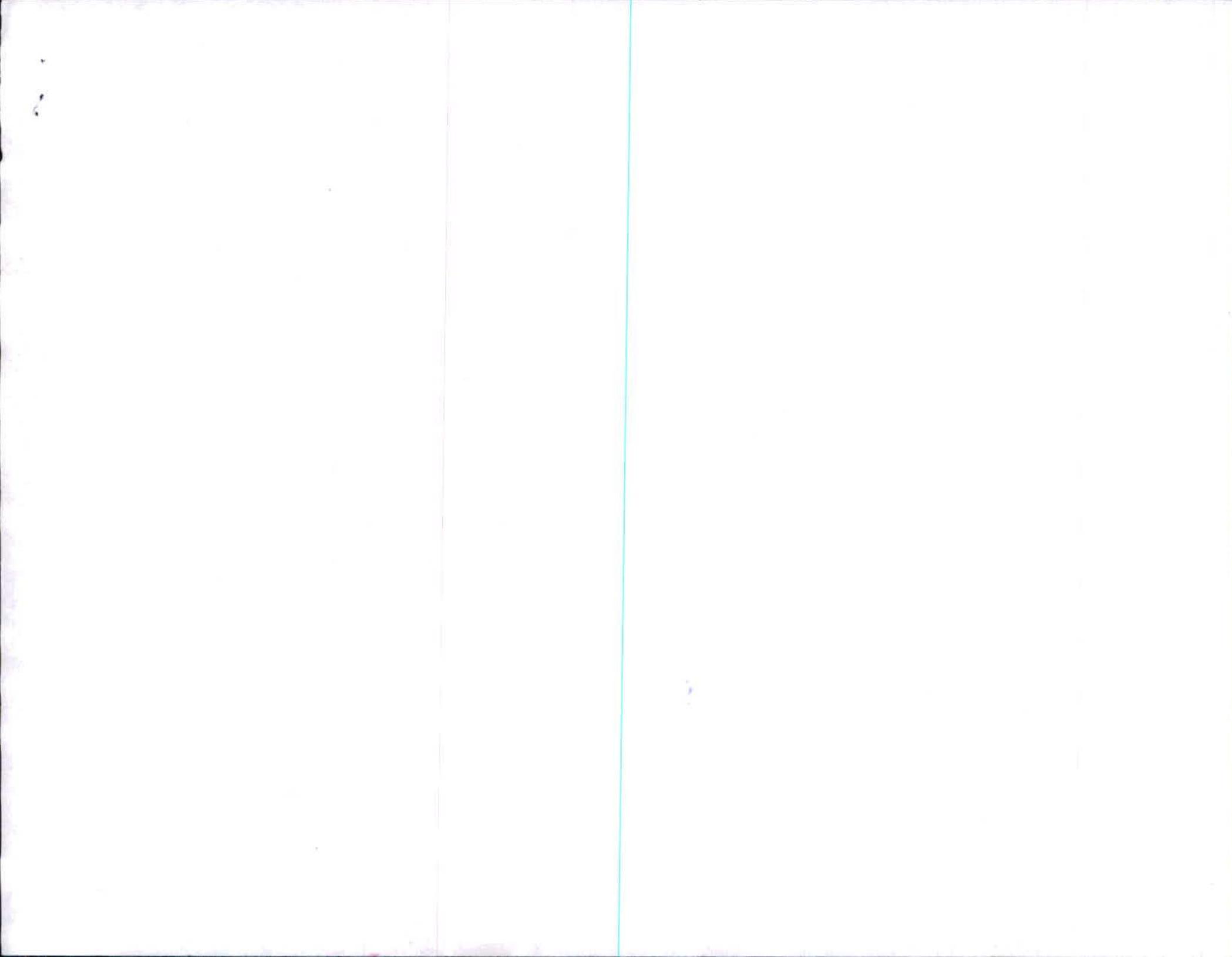
Step	Location	Procedure	By	Date	Qty
1	EXPEDITING	Issue Work Order <i>Dwg not required</i>	PF	05.06.08	4
2	STORES	Issue material from stock: D6101-007 (7075-T7351) Cut Size 2.50" x 7.50" X 8.25" (Grain along 7.50") Batch: B23250	JL	05.06.15	2
3	HAAS	Setup W/O No. Setup Inspection last completed by	NTA		
4	HAAS	Machine as per folio D5953 Ensure Batch Number is entered	BL	05/06/15	2
5	HAAS	Deburr and Tumble	JL	05/06/15	2
6	QC	Inspect Level 1 Fill Out Inspection Sheet	JL	05/06/15	2
7	QC	Inspect Level 8 Audit Inspection Sheet	RE	05.06.15	2
8	METAL	Acid etch and alodine as per QSI 005 4.1	ML	05/06/15	2
9	FINISHING	Powder Coat White (Ref. 4.3.5.1) as per Dart QSI 005 4.3	ML	05/06/15	2
10	QC	Inspect Level 3	ML	05/06/15	2
11	STORES	Pack in foam, identify and stock	CL	05/06/15	2
12	EXPEDITING	Close Work Order Inspect level 21 Cost / Part: 165294/165-24	CL	05/06/15	2

d/j 05.06.28 AP 05/06/26.2

Rev	Date	Change	Revised By	Approved
A	97.03.05			
B	99.04.19	Re-format	DM	
C	00.06.22	Removed P/O for powder coat	EC	
D	02.02.06	Added D part # and inspect level 21	NG	

RELEASED

02/02/06



DART AEROSPACE LTD

Work Order:

23529

Description: Inner Fwd Saddle

Part Number:

D5953

Inspection Dwg: D5953 Rev. A

Page 1 of 1

Inspect dimensions highlighted on inspection sheet drawing D5953 Rev. A and record below:

Dim	Min	Max	Go/No Go Gauge	Recorded Actual Dimensions				By	Date
				1	2	3	4		
A	0.438	0.443	DT8682	✓	/				
B	1.745	1.755		1.750	1.750				
C	5.245	5.255		5.250	5.250				
D	6.995	7.005		7.001	7.000				
E	5.745	5.755		5.750	5.749				
F	4.745	4.755		4.750	4.749				
G	0.313	0.318	DT8686	✓	/				
H	1.522	1.532		1.527	1.528				
I	3.048	3.058		3.054	3.054				
J	4.575	4.585		4.581	4.580				
K	0.313	0.318	DT8686	✓	/				
L	0.240	0.260		0.251	-248				
M	0.490	0.510		0.497	-478				
N	0.240	0.260		0.251	-249				
O	7.990	8.010		8.001	8.000				
P	0.240	0.260		0.254	-256				
Q	0.307	0.312		.312	.312				
R	0.760	0.765		-761	-761				
S	0.490	0.510		0.500	.501				
T	1.375	1.395		1.378	1.376				
U	2.000	2.020	DT8696 A/B	✓	/				
V									
W									
X									
Y									
Z									
AA									
AB									
AC									
AD									
AE									
AF									
AG									
AH									
Accept/Reject									

Measured by: J.L
Date: 05/06/15Audited by: R.F.
Date: 05.06.15

Rev	Date	Change	Revised by	Approved
A	99.04.19	New Issue	RF	
B	02.12.13	Reformat; Added Dim. T-U & DT8682, DT8686 & DT8696 A/B	KJ/RF RF	#

RELEASED
03.06.18 RF

